



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4925-041
Job Sheet 183994



Part No: D4925-041

Job Qty: 8 ea

Part Name: Mounting Plate Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/1/18

Job Tracking No:

Due Date: 10/22/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D SHEET 1 IPP REV:A 13.10.01 new issue DD verf:JLM IPP REV:B 14.01.13 AS PER DWG
REV.A DD VERF:JLM IPP REV:C 15.06.17 AS PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	10/22/18	10/22/18	0.00	0.00	Start Up Small Fab-4		NOV 22 2018
100	Small Fab	8 pcs	10/22/18	10/22/18	0.00	0.97	Small Fab-8		
110	QC	8 pcs	10/22/18	10/22/18	0.00	0.00	QC5		
120	Powdercoat	8 pcs	10/22/18	10/22/18	0.00	0.76	Powdercoat11		
130	QC	8 pcs	10/22/18	10/22/18	0.00	0.00	QC3		
140	Packaging	8 pcs	10/22/18	10/22/18	0.00	0.00	Packaging3-2		
150	QC21-SA	8 Ea	10/22/18	10/22/18	0.00	0.00	QC21		

Part Op 100 - Rivet nutplate to D4925-1 as per dwg.

Descriptions: 120 - ***Insert screw BY HAND in nutplate prior to powdercoating*** START TIME: 2:45 FINISH TIME: 3:15. 11/3/8839. OVEN TEMPERATURE: 21 9-89 DEC 03 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4925-1	EAPS Mounting Plate	8 Ea (1 ea)	90-Start up Operation	5123250
LN29985-A05	Anchor Nut	48 pcs (6 ea)	90-Start up Operation	5057427H 5100396 K31
MS20426AD3-4	Rivet	96 Ea (12 ea)	90-Start up Operation	FM136444-2

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com	8	0	0
		48	207	0
		96	4,584	0

Container No: S132046



Part: D4925-041

Job No: 183994

Serial No/Batch: S132046

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/27/18

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t be found.

Plex 10/1/18 12:26 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		FAULT CATEGORY Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER :					